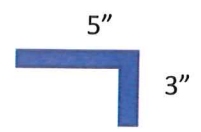


# SEACAN SIDE WALL, METAL FRAMING

## INTERIOR EVELATION

**Step 2:** On both sides, install 5" x 3" x 1/4" thick angle steel floor to ceiling

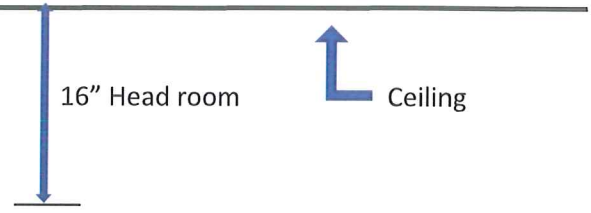


3" return will form jamb return for opening

**Step 3:** Install 5" x 3" x 1/4" thick angle steel across top

**\*\* NOTE:** 5" face of top steel should be flush with the 5" face of the side posts

WE WILL CUT ROLL UP DOOR TO THE SIZE OF OPENING



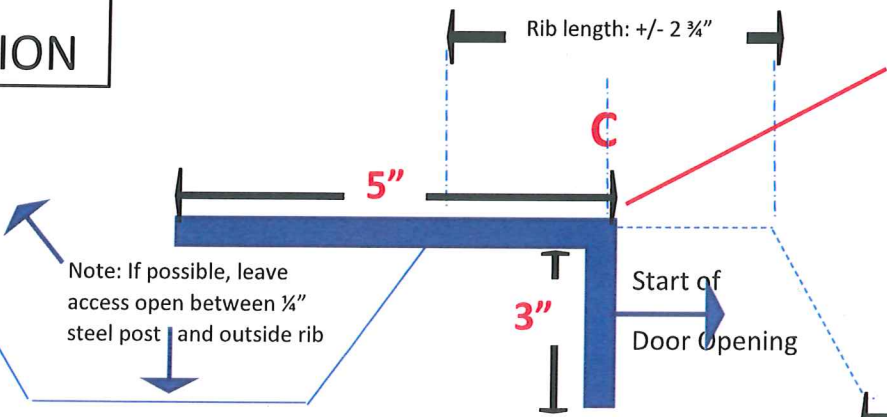
**NOTE** To save money, you can use 3" x 3" x 1/4" top steel angle instead of the 5" x 3"



## TOP EVELATION

Interior

Exterior



**Step 1:** On both sides of door opening, cut wall in centre of inside flat rib. Then install 5" x 3" angle steel post, floor to ceiling. Weld as needed.

**Step 3 (same as above) :** Once side steel 5" x 3" posts are in place, Weld top 5" x 3" length to side posts, with 3" flange matching side 3" flange to form door jamb.