GABRIEL

SAFTEY DISCUSION AND PRODUCTION MEETING

PROBLEM AGAIN: SAFTY on SHOP/SITE and QUALITY & re-checking

- SQUARE CABINETS: change MARIO TABLE! for SQUARENESS & SAFTY
- Tickness MATERIAL → Cabinet vision?
- G1S or G2S FACE UP / FACE DOWN (JOB: SAYER)
  CNC → chk the back all the time

MAIN AREAS

: BUILDING CABINETS: SQUARE CABINETS (MARIO TABLE)
: FINISHING → SAFTEY → leads ON
: PARTS → SAFTEY → new cabinet for storage ✓
: EDGEBANDING → SQUARENESS
: MATERIAL BOWNESS is a prob. (5/8 NOVA) (3/4 PLY)
Tickness to be added in Cabinet Vision
✱ Cell PHONE (everyone): → for safty you should wear ear plugs

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SQUARNESS of the cabinets
Machine - PRESS for CABINETS SQUARNESS?

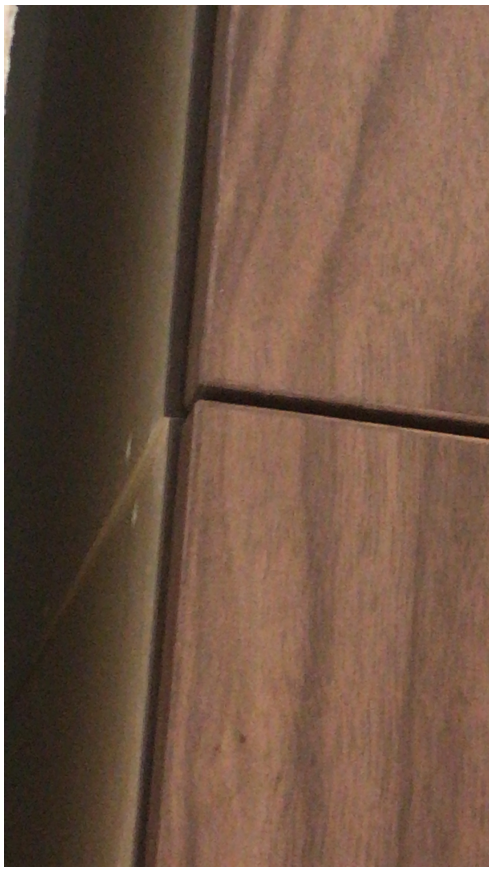
1. change MARIO TABLE!
2. BACK SCREW on last (face the cabinet down)
3. MORE SCREWS? - biger threads on screw?

EDGEBANDER: clean the edge
PRE-MILLING ON DOORS

- White melamine, FINSA 98Q, FINSA 97Q → chipping
LIST for reminder

FINISHING: INTRODUCTION THE RED SHEETS
PLEASE CHK THE MARKS ON THE BACK FROM RACKING

PARTS:
oversized pcs trim to size
new cabinets for storing the PARTS



- SAYER - 18.10 MM
  - CHECK HINGES/DRILLING
  - HEIGHT OF GABLE

- FINISHING - RED SHEETS
  - RACK MARKS ON THE BACK.

RADU

5/8 - UPPER CAN.

DOMESTIC PLY

- CAB PRES
- CHECK CLEAN EDGES
- CELL PHONE TALK (LOCKER) MEETING
- SCISES - MOVE TO RAISE BACK TO CENTRE - M

EDGE BANDER - CLEAN EDGES
- ADJUST EDGE
- SHOW SAYER TO NICU & AYMER
- PREMILLING ON DOORS !!!
- TRIMING OFFSQUARE
- DOOR SPACING - EXTRA HINGES NOT LINING UP #12

AYMER
- MEASURE PARTS
- BB NOT CONNECT WITH
-

-TO FIX - WHITE MEL CHIPPING.
- SQUARE BOXES
- DOORS OVER HANG 1/16

JACOB - -TRIM TO SIZE
- FLOATING DOWELS - SCREW INSIDE
- CHIPPED PARTS

- #1 jig

RADU

#2 - SCRIBE 1/8 TALLER

#3 - NOT TRIMED.

Everything that's glued needs to be flush

#4 - CUT DOWN MUD ROOM. - CHIPS + ADJ SK.

OFFICE / #31
#8 #7 - #5 - LAUNDRY / DRW + DOOR NOT SAME WIDTH.

#6 - HIGH BOX RAIL TO H

#9 - HINGES

FLAVIUS – 2" – 2¼

- BB - ISLAND
- NICHS
- MUD ROOM - BACKING PIECE
- BACKER PIECE MISSING
- FLOATING SH. CLEATS
- RECUTS @ CNC NOT FLAVIUS

HIGHMARK – SHAKERS NOT SAME IK

MAT – INSTALL LASER ON DOOR DRILL

- 5/8 + 3/4 JIGS FOR T.L.