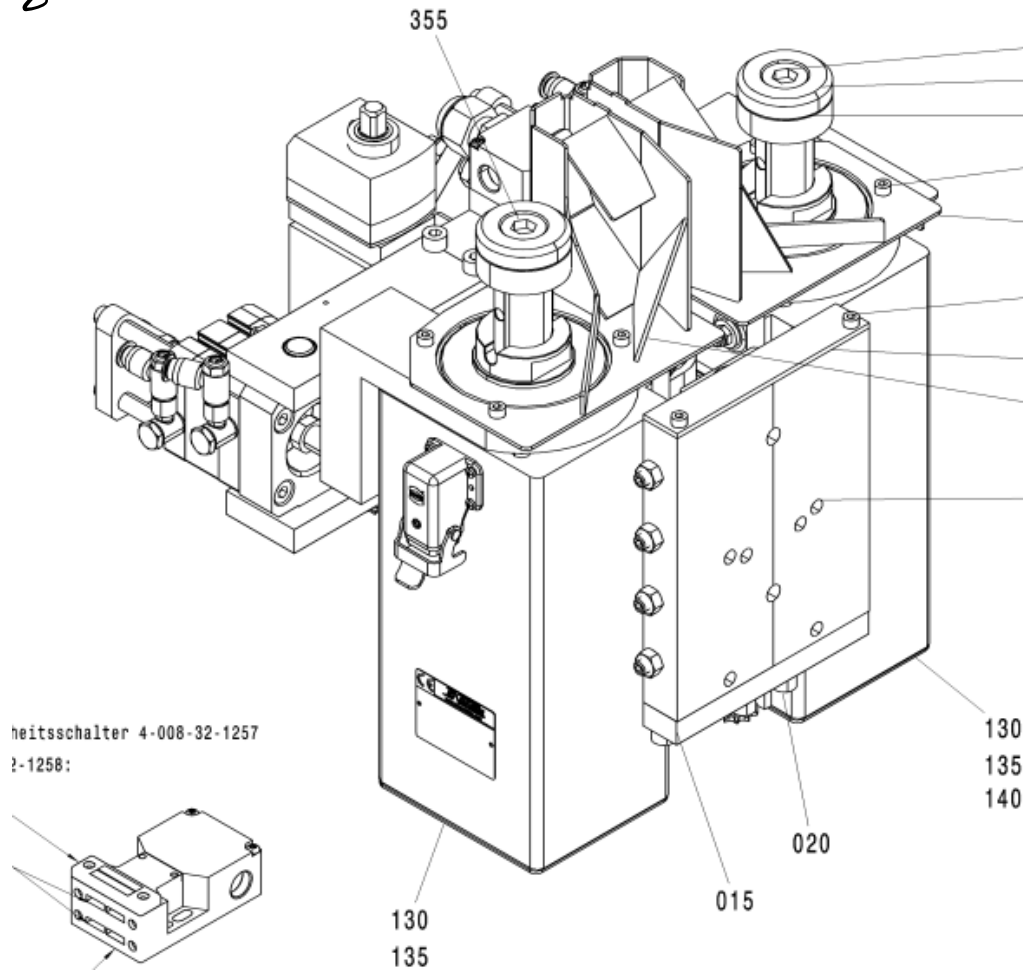


Location: Pre-Milling/Joint Trimming
Quantity on Machine: 24 (12 Per Head, Two Heads)
Part Number: 4-014-03-1062

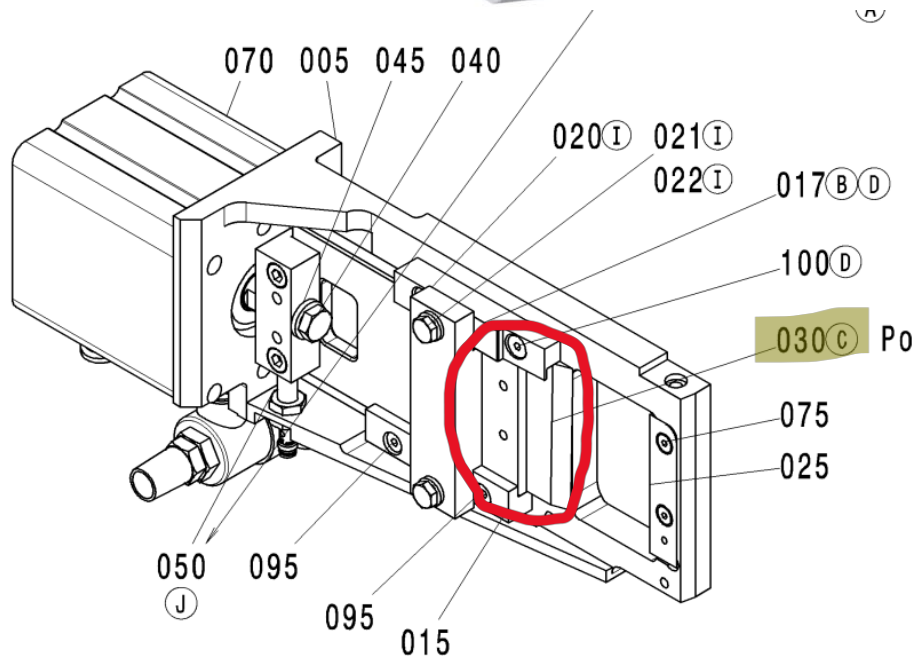


Change UP with DOWN 1st & AFTER ALL



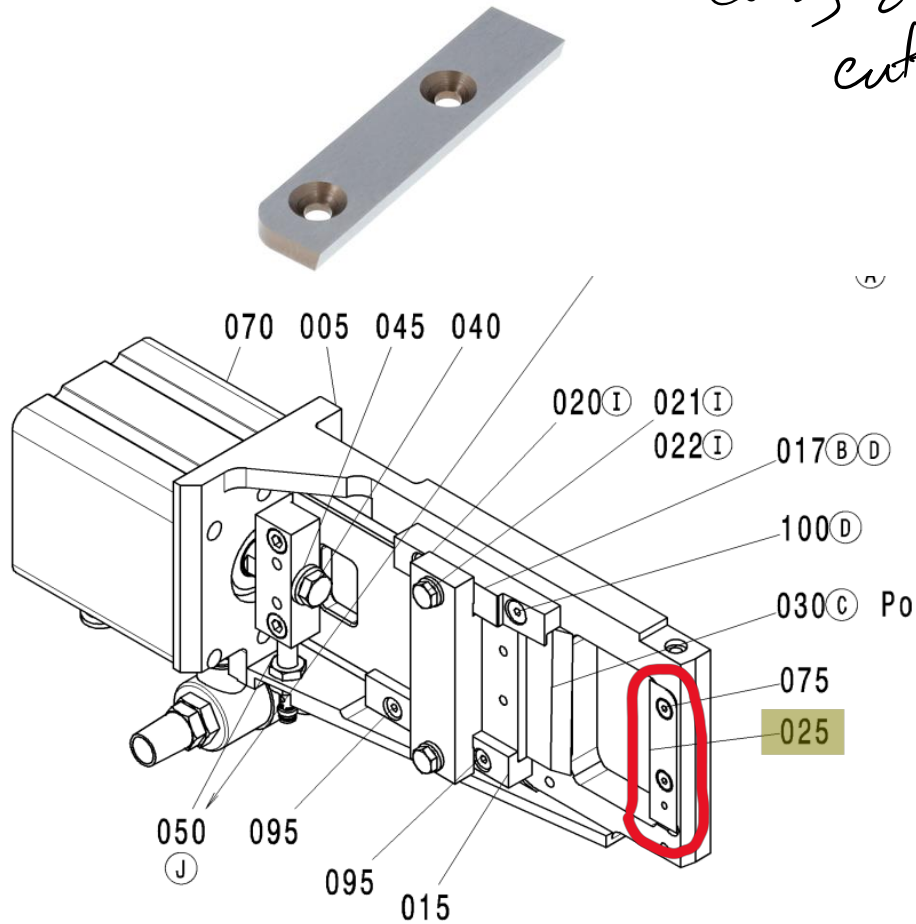
Location: Guillotine/Snipping Scissors
Quantity on Machine: 1
Part Number: 3-602-13-0110

chip or dent



Location: Guillotine/ Snipping Scissors
Quantity on Machine: 1
Part Number: 3-602-13-0070

every 2nd cutter



Location: Snipping Unit
Quantity on Machine: 1 of Each Blade
Part Number: 4-014-01-0374 & 4-014-01-0367

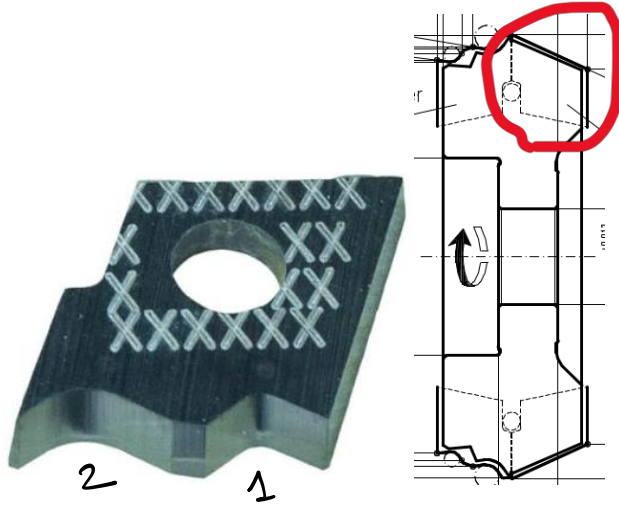
3 years



Location:
Quantity on Machine:
Part Number:

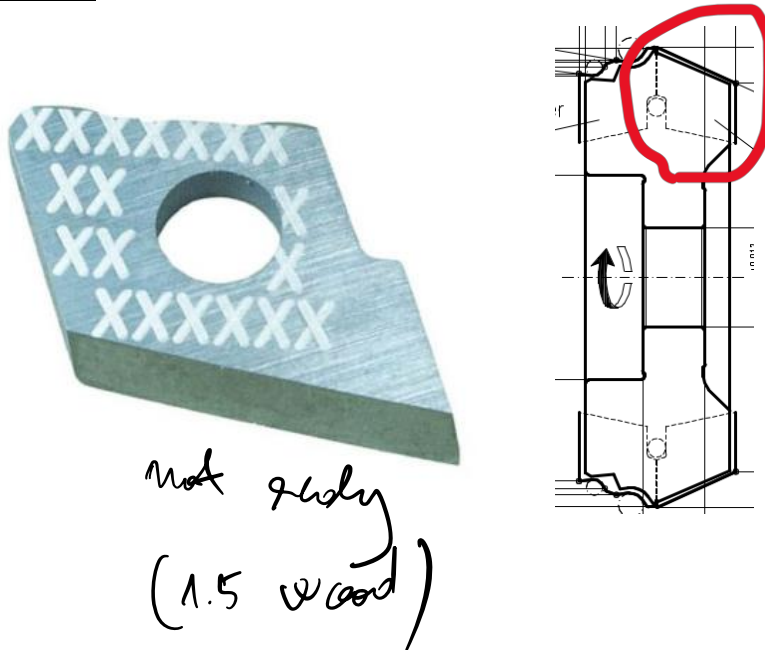
Trimming Unit
4 of Each Blade (L & R)
Various

4-014-03-0685

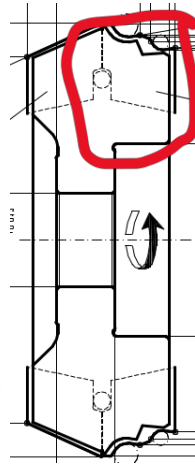


Change 1 year

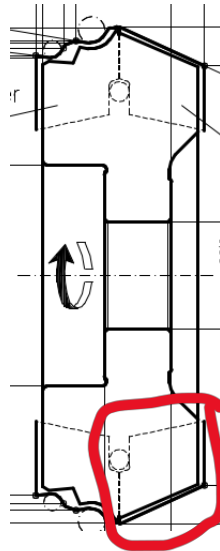
4-014-03-0551



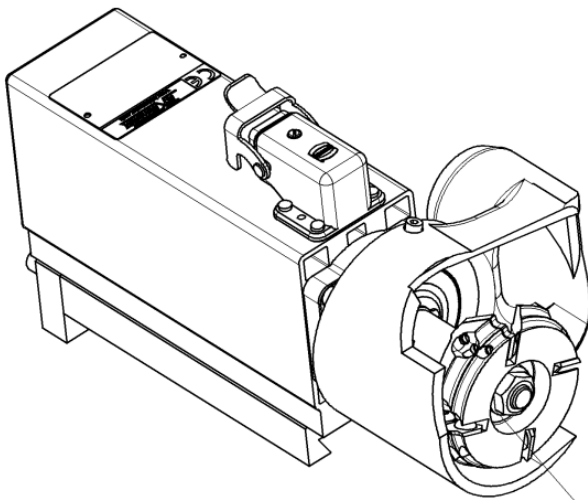
4-014-03-0684



4-014-03-0556



Please Note; There are two different Profile Cutter Heads for the two rotations.



One Cutter Head on Each Motor.

Location: Profile Trimming Unit / Corner Rounding
Quantity on Machine: 1 Radius Cutter Ea / Top/Bottom
Part Number: 4-014-02-2374 & 4-014-02-2380

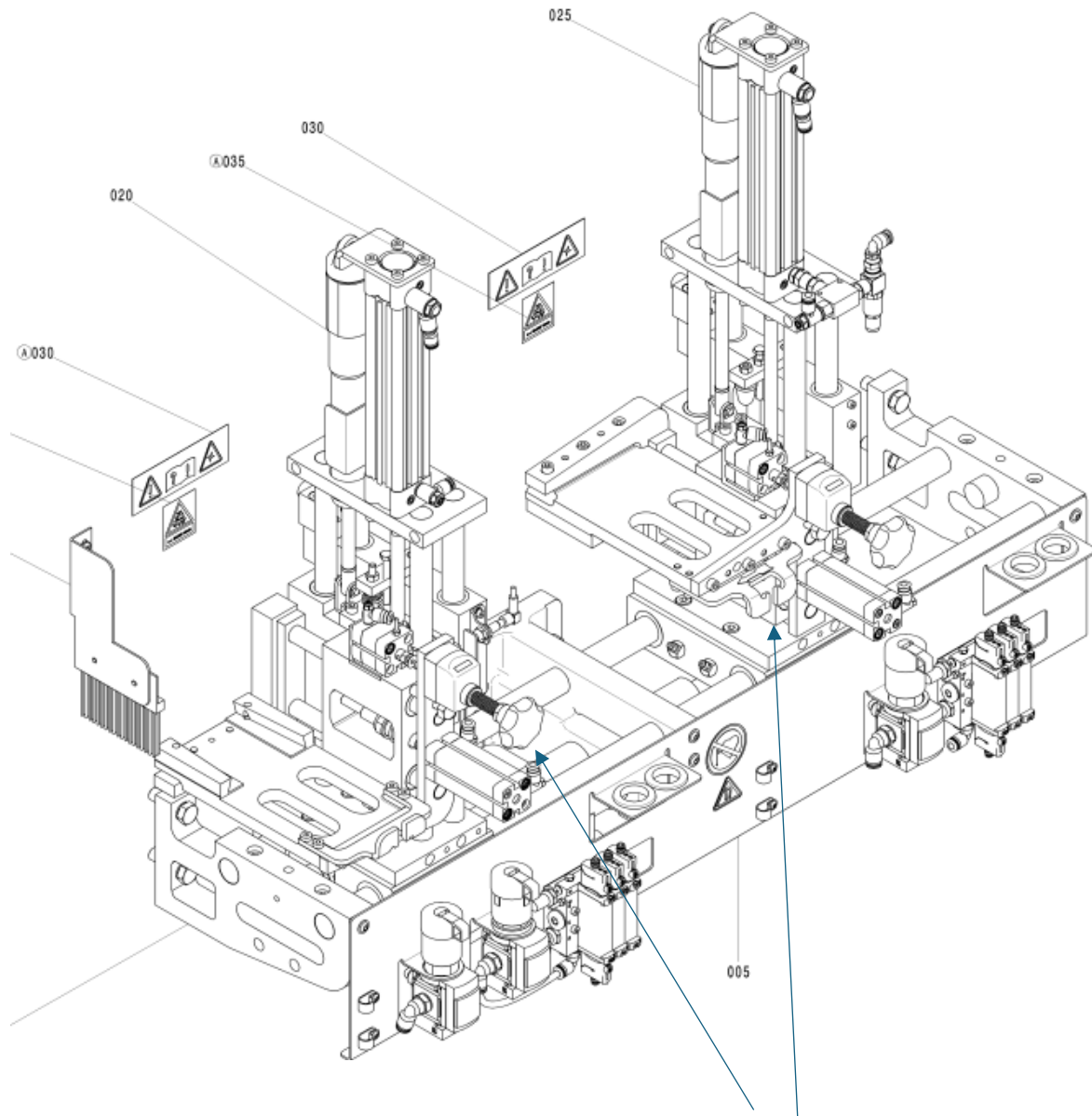
4-014-02-2374 – Right Hand



Almost
Never

4-014-02-2380 – Left Hand





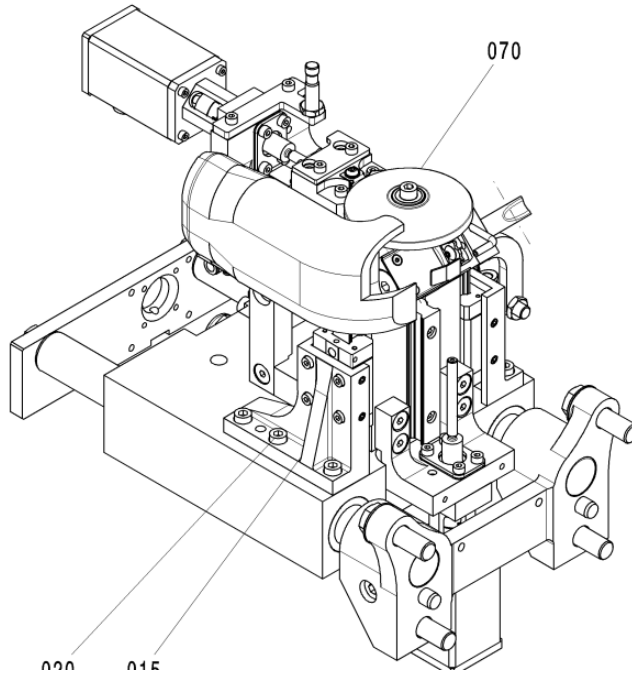
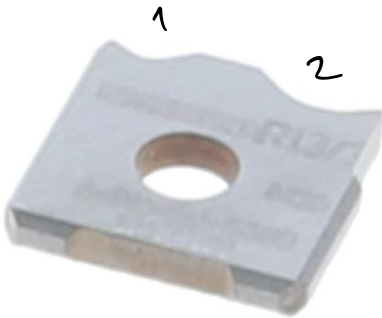
One Radius Cutter on Each Motor

Location:
Quantity on Machine:
Part Number:

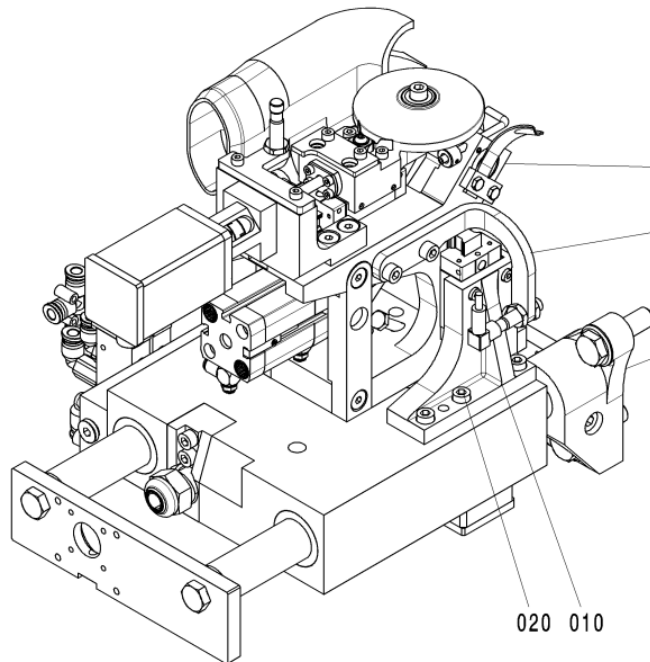
Radius Scraping Unit MZ40
1 Scraper Ea / Top/Bottom
4-014-03-0688 & 4-014-03-0689

4-014-03-0688 - Top

ONE YEAR

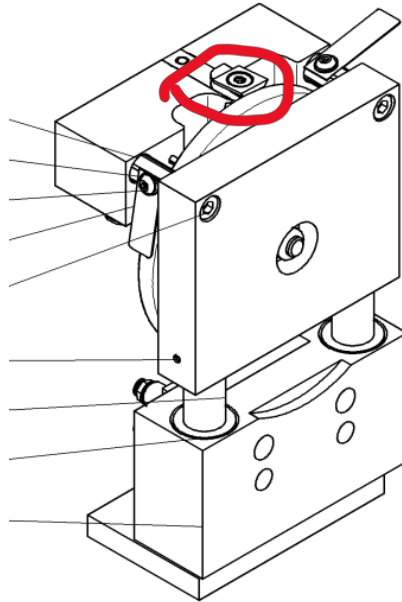
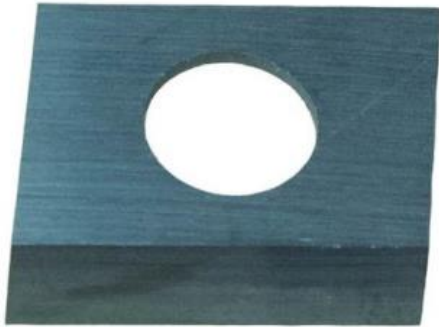


4-014-03-0689 – Bottom



Location: Flat Scraping Unit ZF6410
Quantity on Machine: 1 Scraper Ea / Top/Bottom
Part Number: 4-014-03-0360 & 4-014-03-0361

4-014-03-0360 – Top



ROTATE 1st Hand
change
G Mo Rotate

4-014-03-0361 – Bottom

