

WEBER

KSN 1350

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type
type

KSN-3-1350 CMP2

serial number
machine numéro

105.0121

year of manufacture
année de fabrication

2022

operating voltage
tension de ligne

480Y/277VAC / 3p / 3w

frequency
fréquence

60Hz

rated current of largest load
Courant nominal charge maximum

29A

total full-load current
Courant nominal

85A

short-circuit strength
tenue aux courts-circuits

14,5kA

control voltage
tension de commande

24VDC

number of circuit diagram
numéro de plan électrique

603615

1. Turn ON the machine



2. Log in into the operator user: 222



3. START the machine->1st push blinking->2nd push steady light



2. Chose the program that you want to use pressing in the middle of the bottom of the screen (SOFO programming starts from #12)



3. Check that the belts in the chosen program are the same inside the machine



4. Replace the belts in the machine if it is necessary:

4.1 stop the machine



4.2 open the machine doors



4.3 block the main dust collector if it is open

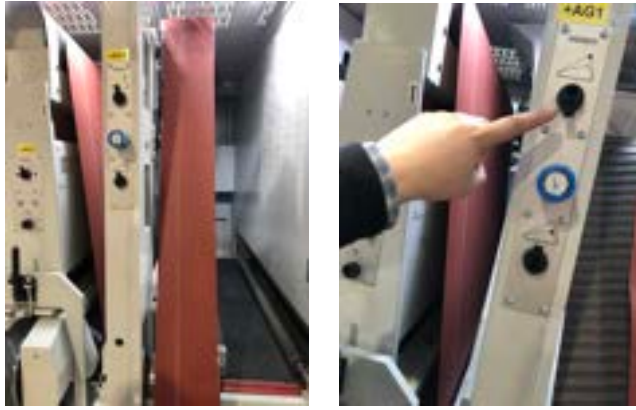


dust collector OPEN

dust collector CLOSED

4.4 unlock and change the necessary belts:

4.4.1 cross belt:



4.4.2 wide belt:



4.4.3 planetary



left rotation

right rotation

5. Start the machine and wait for the red belt line to become green



==>

red



green

6. Measure the board using the left hand side sensor of the machine



7. After measuring is done, feed the board into the machine when the belt start moving

